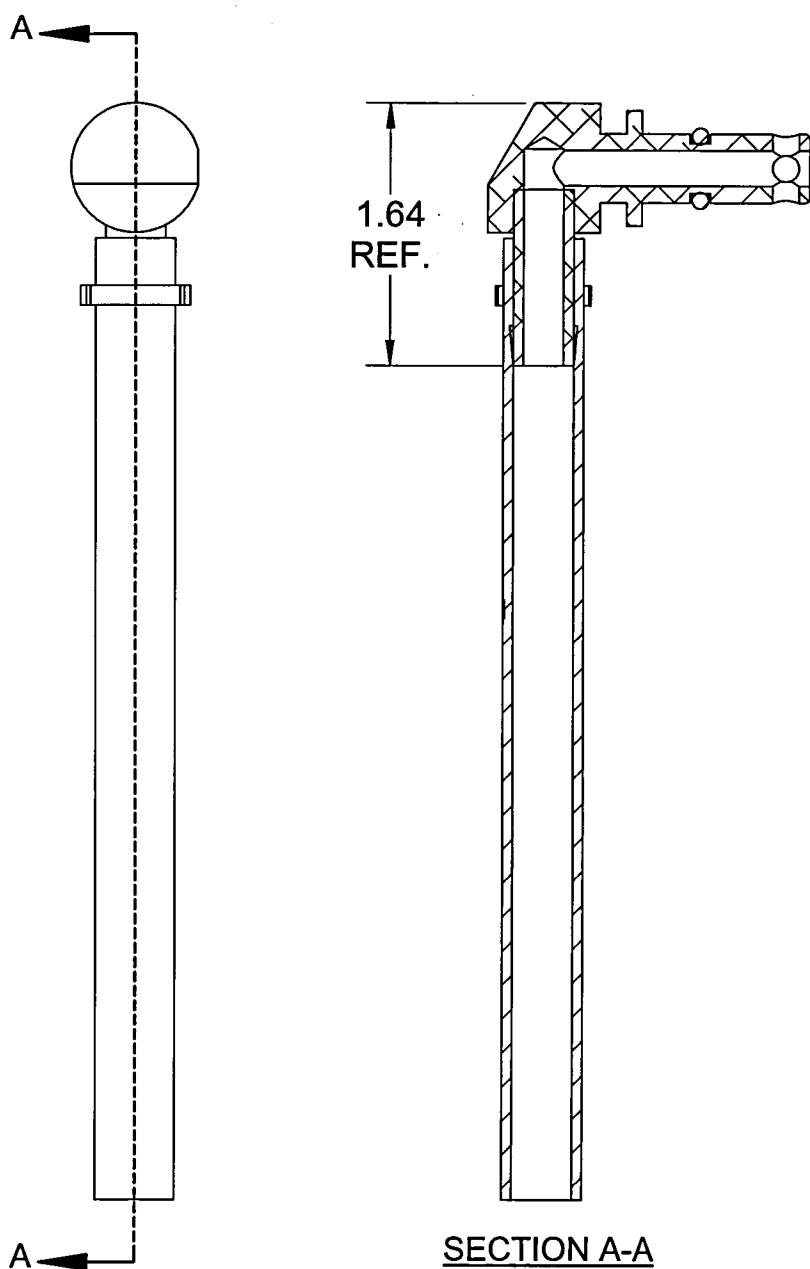


ITEM #	QTY	PART #	TITLE	PG
-1	1	RB910-0002-1	QUILL	2
-5	1	RB910-0002-5	HOSE 1/2" OD. x 3/8" ID. x 6' LG.	4
-9	1	RB910-0002-9	HOSE END	3
3	1	McMaster#9464K44	O-RING VITON	-
7	1	DIXON VALVE # 1315	CRIMP HOSE CLAMP 9/16"	-



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) FITS CHIP DETECTOR HOUSING (BHT430-340-004-001; BAS503-0013)
- 8) CHIP DETECTOR (BHT430-004-101; BAS502-0018)
- 9) APPLY MULTIPURPOSE CLEAR LOCTITE ON ITEM -9 AND WIPE OFF EXCESS
- 10) PRESS FIT ITEM -9 HOSE END WITH ITEM -1 QUILL
- 11) CRIMP JUST ABOVE HOSE BARB

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	SHORTENED LATCH FROM .125 TO .100	-	9/12/06	WP	-
2	CHANGED TRIANGULAR END TO ROUND KNULED END	-	9/13/06	WP	-
3	CHANGED P/N FROM HF090806L, & ADDED FLAT AND MARK P/N	-	9/21/06	WP	-
4	IMPLEMENTED NEW DWG FORMAT & RE-ORGANIZED PAGE. REDUCE -9 HOSE RIBS FROM THREE TO ONE AND WIDENED P/N FLAT FROM .10	-	5/20/08	WP	-
5	ADDED .05 TO QUILL LENGTH AND NOTE ABOUT CHIP DETECTOR HOUSING	-	2/16/09	WP	-
F	TEMPLATE UPDATED, EXPLODED VIEW ADDED	17-780	17.12.12	VM	ML

RB910-0002 MAIN TRANSMISSION QUILL DRAIN HOSE

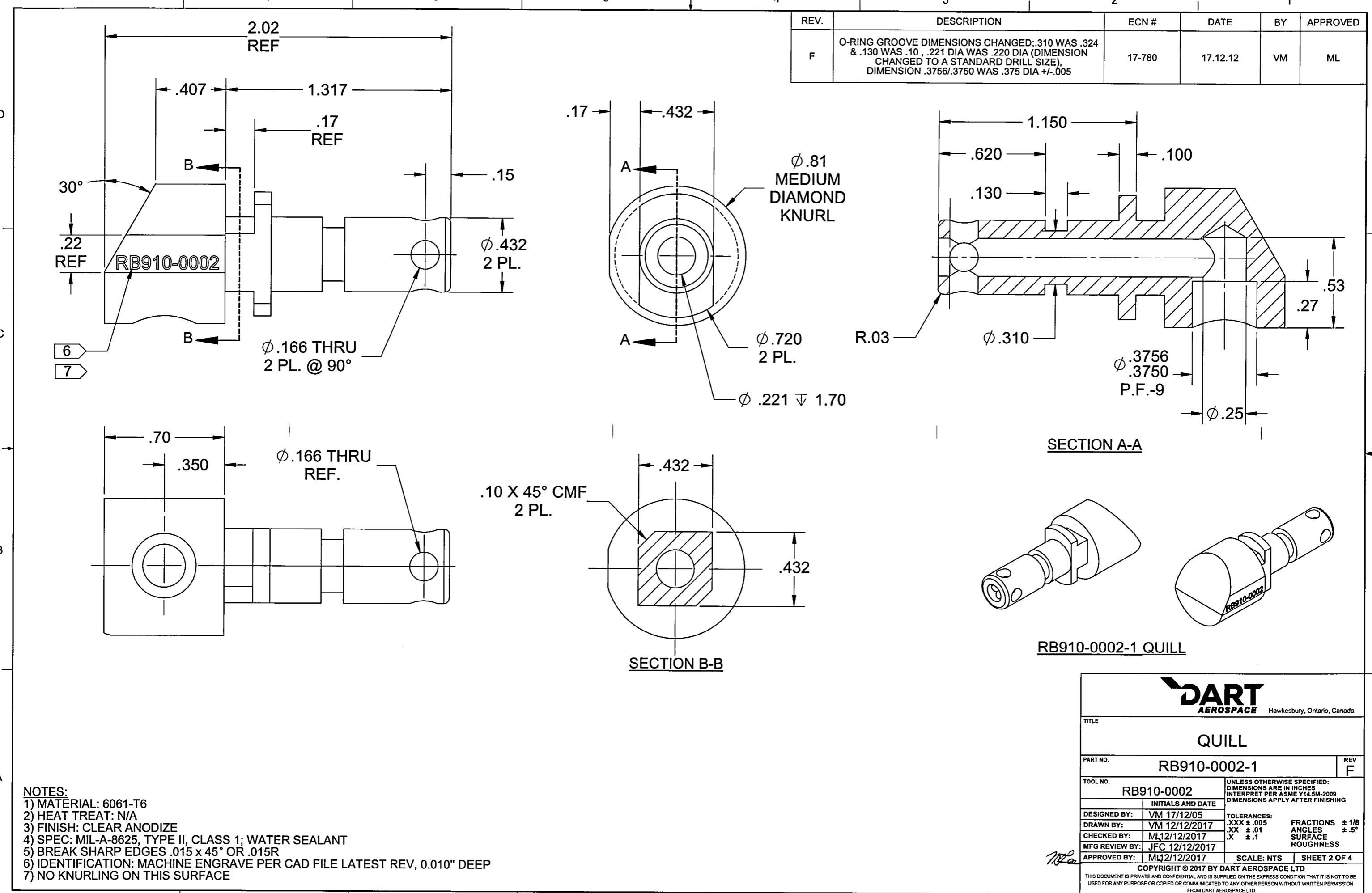
DART AEROSPACE Hawkesbury, Ontario, Canada

TITLE: MAIN TRANSMISSION QUILL DRAIN HOSE

PART NO.: RB910-0002 **REV:** F

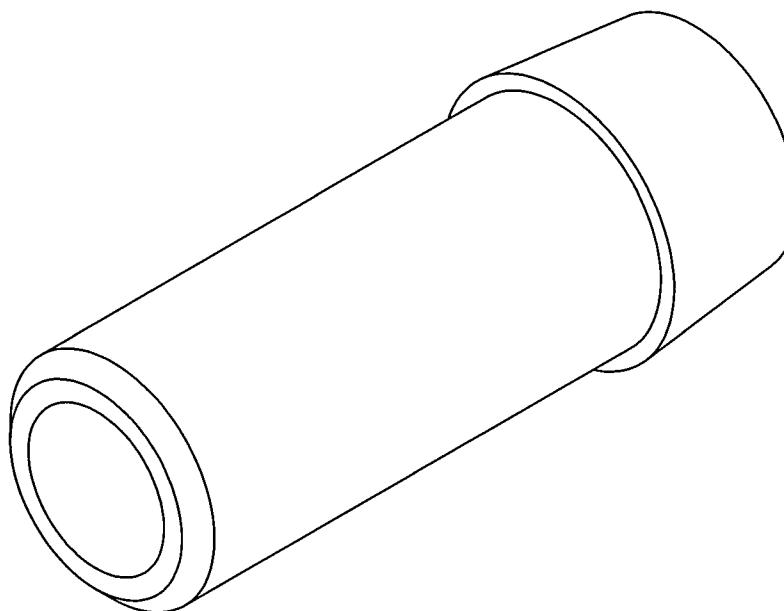
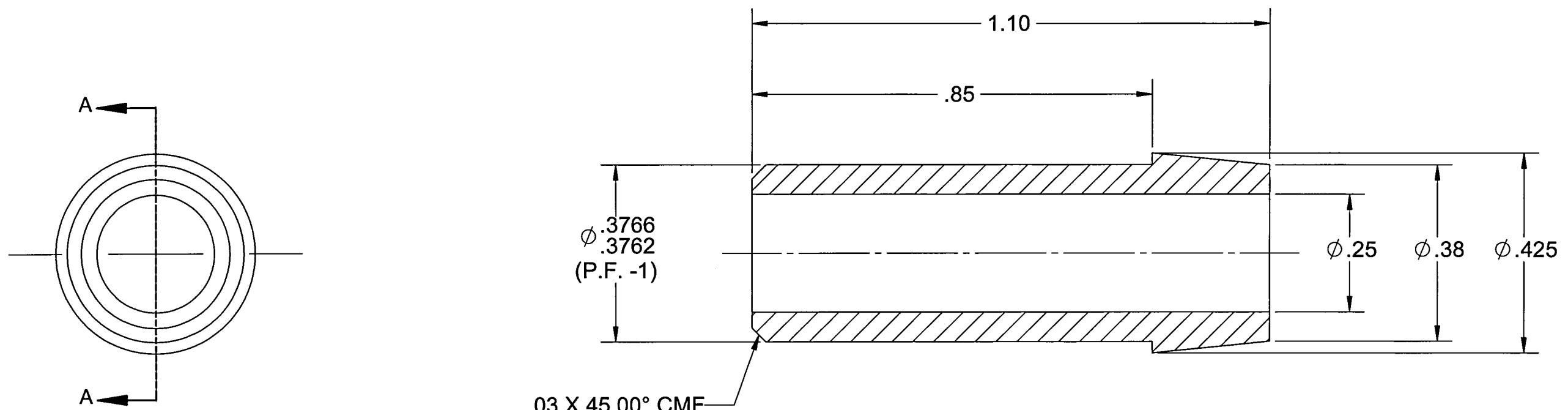
TOOL NO.: RB910-0002	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
	INITIALS AND DATE:	
DESIGNED BY:	VM 17/12/06	TOLERANCES:
DRAWN BY:	VM 12/12/2017	.XXX ± .005 FRACTIONS ± 1/8
CHECKED BY:	M12/12/2017	.XX ± .01 ANGLES ± .5°
MFG REVIEW BY:	JFC 12/12/2017	.X ± .1 SURFACE ROUGHNESS
APPROVED BY:	M12/12/2017	SCALE: NTS SHEET 1 OF 4

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8	7	6	5	4	3	2	1
D	D	C	C	B	B	A	A

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	.3766/.3762 WAS .375 +/- .005	17-780	17.12.12	VM	ML



RB910-0002-9 HOSE END

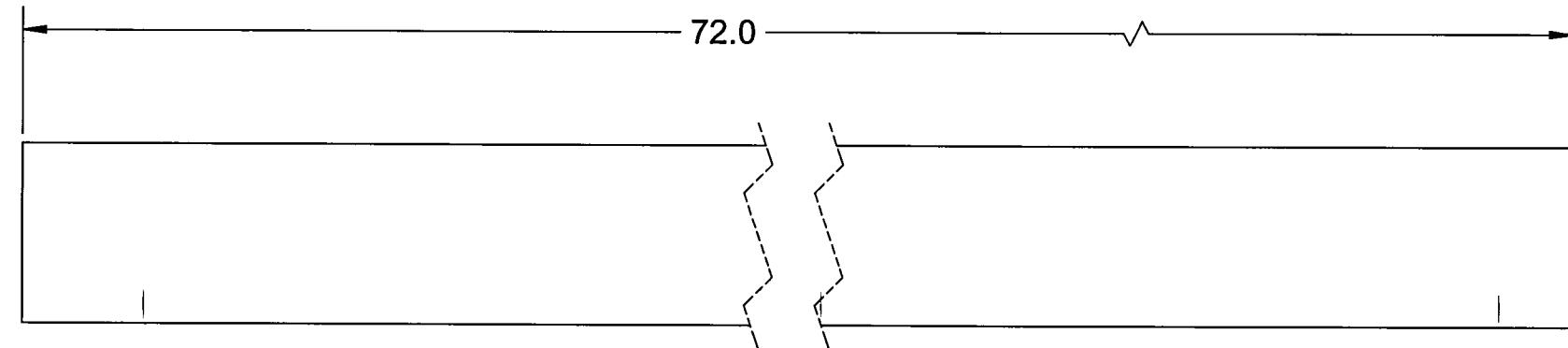
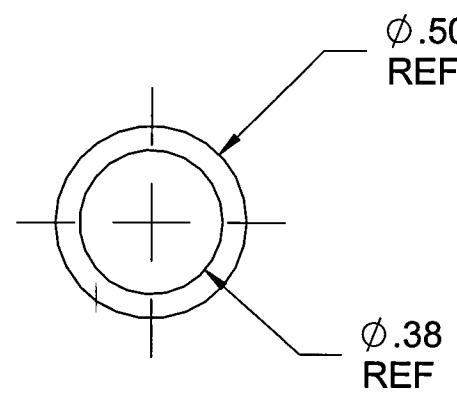
NOTES:

- 1) MATERIAL: 6061-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: CLEAR ANODIZE
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

DART AEROSPACE		Hawkesbury, Ontario, Canada
TITLE		
HOSE END		
PART NO.		RB910-0002-9
TOOL NO.	RB910-0002	REV
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING		
DESIGNED BY:	INITIALS AND DATE	VM 17/12/05
DRAWN BY:	VM 12/12/2017	
CHECKED BY:	M12/12/2017	
MFG REVIEW BY:	JFC 12/12/2017	
APPROVED BY:	M12/12/2017	SCALE: NTS
FRACTIONS $\pm \frac{1}{8}$ ANGLES $\pm .5^\circ$ X $\pm .1$ SURFACE ROUGHNESS		
TOLERANCES: XXX $\pm .005$ XX $\pm .01$ X $\pm .1$		
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8	7	6	5	4	3	2	1
D	C	B	A	D	C	B	A

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	ADDED SHEET FOR PURCHASING	17-780	17.12.12	VM	ML



RB910-0002-5 HOSE 1/2" OD. x 3/8" ID. x 6' LG.

NOTES:
 1) MATERIAL: KURI-TECH #K010-0608
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) SPEC: N/A
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A

DART
AEROSPACE Hawkesbury, Ontario, Canada

TITLE	
HOSE 1/2" OD. x 3/8" ID. x 6' LG.	
PART NO.	RB910-0002-5
REV	F
TOOL NO.	RB910-0002
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 17/12/05
DRAWN BY:	VM 12/12/2017
CHECKED BY:	M12/12/2017
MFG REVIEW BY:	JFC 12/12/2017
APPROVED BY:	M12/12/2017
INITIALS AND DATE	
TOLERANCES:	
XXX ± .005	FRACTIONS ± 1/8
XX ± .01	ANGLES ± .5°
X ± .1	SURFACE ROUGHNESS
SCALE: NTS	SHEET 4 OF 4

M12/12/2017

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